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	APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.		
10/605,402		09/29/2003	Yuch-Chuan Lee	11141-US-PA	2401		
	31561	31561 7590 09/20/2005			EXAMINER		
	JIANQ CHY	UN INTELLECTUA	GARCIA, JOANNIE A				
	7 FLOOR-1, 1	NO. 100					
	ROOSEVELT	ROAD, SECTION 2		ART UNIT	PAPER NUMBER		
	TAIPEI, 100)		2823			
	TAIWAN						

DATE MAILED: 09/20/2005

Please find below and/or attached an Office communication concerning this application or proceeding.

		Applicat	ion No.	Applicant(s)	· · · · · · · · · · · · · · · · · · ·			
			102	LEE ET AL.				
	Office Action Summary	Examine	er	Art Unit				
			A. García	2823				
Period fo	The MAILING DATE of this commu or Reply	nication appears on th	e cover sheet wit	h the correspondence a	ddress			
WHIC - Exte after - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR CHEVER IS LONGER, FROM THE MINISTRATE IN LONGER, FROM THE MINISTRATE IN LONGER, FROM THE MINISTRATE IN LONGER IN LONG	MAILING DATE OF T s of 37 CFR 1.136(a). In no e munication. tatutory period will apply and v y will, by statute, cause the ap	HIS COMMUNIC vent, however, may a re will expire SIX (6) MONT plication to become ABA	CATION. Iply be timely filed ITHS from the mailing date of this (ANDONED (35 U.S.C. § 133).				
Status								
1)[汉]	Responsive to communication(s) fil	ed on <i>05 July 2005</i>						
2a) [·	2b)⊠ This action is	non-final					
3)		<i>,</i> —		ers, prosecution as to th	ne merits is			
/	3) Since this application is in condition for allowance except for formal matters, prosecution as to the ments is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.							
Disposit	ion of Claims	·	•					
4)⊠	Claim(s) 1-22 is/are pending in the	application.						
·, _	4a) Of the above claim(s) is/are withdrawn from consideration.							
5) 🖂	Claim(s) 11-22 is/are allowed.							
•	6)⊠ Claim(s) <u>1-4 and 7-10</u> is/are rejected.							
7) 🖂	7)⊠ Claim(s) <u>5 and 6</u> is/are objected to.							
8)□	Claim(s) are subject to restri	ction and/or election	requirement.					
Applicat	ion Papers							
9)□	The specification is objected to by the	ne Examiner.		·				
•	The drawing(s) filed on is/are) objected to b	y the Examiner.				
	Applicant may not request that any obje	ection to the drawing(s)	be held in abeyand	ce. See 37 CFR 1.85(a).				
	Replacement drawing sheet(s) including	g the correction is requi	ired if the drawing(s) is objected to. See 37 C	CFR 1.121(d).			
11)[The oath or declaration is objected t	o by the Examiner. N	lote the attached	Office Action or form P	TO-152.			
Priority (ınder 35 U.S.C. § 119							
· ·	12) ⊠ Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) ⊠ All b) □ Some * c) □ None of:							
	1. Certified copies of the priority	documents have be	en received.					
	2. Certified copies of the priority	documents have be	en received in A _l	oplication No				
	3. Copies of the certified copies	of the priority docum	nents have been	received in this Nationa	ıl Stage			
	application from the Internati	•						
* (See the attached detailed Office action	on for a list of the cer	tified copies not i	eceived.				
Attachmen								
	e of References Cited (PTO-892) e of Draftsperson's Patent Drawing Review (PTO-948\		ummary (PTO-413))/Mail Date				
3) 🔲 Infor	nation Disclosure Statement(s) (PTO-1449 o r No(s)/Mail Date			formal Patent Application (PT	ГО-152)			

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Claims 1-10 are objected to because of the following informalities:

In claim 1, line 8, "filing" before "an insulating material into the shallow trench", should be replaced with --filling--.

In claim 8, line 4, "a" before "isolation layer", should be replaced with --an--.

Claim 8 recites the limitation "bottom" in line 5. There is insufficient antecedent basis for this limitation in the claim.

Appropriate correction is required.

The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

Claims 1-4, and 8-10, are rejected under 35 U.S.C. 102(b) as being anticipated by Jhabvala (U.S. Patent 4,119,996).

Jhabvala discloses forming a patterned mask layer 52/53 on a substrate 11 (Figure 3, and Column 6, lines 52-58), forming a P-type doped region 15 in the substrate exposed by the mask layer (Figure 4, and Column 6, lines 58-61), wherein a conductivity type of the doped region is different from a conductivity type of an active device 16 subsequently formed on an active area (Figure 7), forming a shallow trench 31 down to the doped region in the substrate after the doped region is formed (Figure 9, and Column 7, lines 22-35), and filling an insulating material 35 into the shallow trench (Figure 10, and Column 7, lines 49-53).

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Jhabvala discloses a substrate 11 having a shallow trench 31 therein (Figure 9, and Column 7, lines 22-35), an isolation layer 35 disposed in the shallow trench (Figure 10, and Column 7, lines 49-53), and a P-type doped region 15 as a channel stop layer disposed directly under a bottom of the shallow trench (Figure 10, and Column 7, lines 49-53), wherein the doped region does not extend to a sidewall of the shallow trench (Figures 9-10), and wherein a conductivity type of the doped region is different from a conductivity type of an active device 16 disposed on an active area (Figure 7).

Claim 7 is rejected under 35 U.S.C. 103(a) as being unpatentable over Jhabvala as applied to claims 1-4, and 8-10, above, and further in view of the following comments.

Jhabvala discloses the claimed invention except for a thickness exceeding 600 angstroms for the patterned mask layer. It would have been obvious to one having ordinary skill in the art at the time the invention was made to determine a suitable thickness to achieve formation of Jhabvala's patterned mask layer 52/53, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. *In re Aller*, 105 USPQ 233.

In addition, the selection of a suitable thickness for the patterned mask layer, it's obvious because it is a matter of determining optimum process conditions by routine experimentation with a limited number of species of result effective variables. These claims are prima facie obvious without showing that the claimed ranges achieve unexpected results relative to the prior art range. In re Woodruff, 16 USPQ2d 1935, 1937 (Fed. Cir. 1990). See also In re Huang, 40 USPQ2d 1685, 1688 (Fed. Cir. 1996)(claimed ranges or a result effective variable, which do not

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overlap the prior art ranges, are unpatentable unless they produce a new and unexpected result which is different in kind and not merely in degree from the results of the prior art). See also In re Boesch, 205 USPQ 215 (CCPA) (discovery of optimum value of result effective variable in known process is ordinarily within skill or art) and In re Aller, 105 USPQ 233 (CCPA 1995) (selection of optimum ranges within prior art general conditions is obvious).

Note that the specification contains no disclosure of either the critical nature of the claimed thickness or any unexpected results arising therefrom. Where patentability is said to be based upon particular chosen thicknesses or upon another variable recited in a claim, the Applicant must show that the chosen thicknesses are critical. *In re Woodruf*, 919 F.2d 1575, 1578, 16 USPQ2d 1934, 1936 (Fed. Cir. 1990).

Further, it would have been an obvious matter of design choice bounded by well known manufacturing constraints and ascertainable by routine experimentation and optimization to choose these particular dimensions because applicant has not disclosed that the dimensions are for a particular unobvious purpose, produce an unexpected result, or are otherwise critical, and it appears prima facie that the process would possess utility using another dimension. Indeed, it has been held that mere dimensional limitations are prima facie obvious absent a disclosure that the limitations are for a particular unobvious purpose, produce an unexpected result, or are otherwise critical. See, for example, In re Rose, 220 F.2d 459, 105 USPQ 237 (CCPA 1955); In re Rinehart, 531 F.2d 1048, 189 USPQ 143 (CCPA 1976); Gardner v. TEC Systems, Inc., 725 F.2d 1338, 220 USPQ 777 (Fed. Cir. 1984), cert. denied, 469 U.S. 830, 225 USPQ 232 (1984); In re Dailey, 357 F.2d 669, 149 USPQ 47 (CCPA 1966). See also MPEP 2144.04(IV)(B).

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Claims 5 and 6 would be allowable if rewritten to overcome the objection(s) set forth in this Office action and to include all of the limitations of the base claim and any intervening claims.

Claims 11-22 are allowed.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Joannie García whose telephone number is (571) 272-1861. The examiner can normally be reached on Monday through Friday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Matthew Smith, can be reached on (571) 272-1907. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

George Fourson
Primary Examiner
Art Unit 2823

September 14, 2005

GFourson Primary Examiner